LOCTITE CORPORATION

07/02/97

ROCKY HILL, CONNECTICUT 06067 EMERGENCY PHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

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3101 Adhesive

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name:

3101 Adhesive

Item No.:

19860

Product Type:

UV Adhesive

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	90
Polyurethane methacrylate		
resin	Proprietary	25-30
High boiling acrylate	5888-33-5	20-25
Cellulose ester	9004-36-8	10-15
Hydroxyalkyl methacrylate	868-77-9	10-15
High boiling methacrylate	7534-94-3	5-10
Modified acrylamide	2680-03-7	5-10
Photoinitiator	75980-60-8	3-5
CTIMENE HYDROPEROXIDE*	80-15-9	1-3
lroxyalkyl methacrylate	27813-02-1	1-3
Silane derivative	2768-02-7	1-3
1-Acetyl-2-phenylhydrazine	114-83-0	0.1-3
SACCHARIN	81-07-2	0.1-3

^{*} This component is listed as a SARA Section 313 Toxic Chemical.

Ingredients which have exposure limits

Exposure Limits (TWA)	ACGIH	OSHA	OTHER
Ingredients	(TLV)	(PEL)	
Hydroxyalkyl methacrylate	None	None	3 ppm ceiling
Hydroxyalkyl methacrylate	None	None	3 ppm ceiling
Exposure Limits (STEL)	ACGIH	OSHA	
Ingredients	(TLV)	(PEL)	

3. HAZARDS IDENTIFICATION

Toxicity:

Eye, skin, and inhalation irritant. Eye irritation may be severe. May be harmful if swallowed. May

cause liver or kidney disease.

Primary Routes of Entry:

Dermal, eye contact, skin absorbtion, inhalation,

ingestion.

jns and symptoms

of Exposure:

Irritation of eyes, skin, or respiratory tract.

Headache, nausea, dizziness.

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3. HAZARDS IDENTIFICATION

(continued)

Existing Conditions

Aggravated by Exposure: Systemic diseases.

Literature Referenced			Carcinogen	
Ingredients	Target Organ and Other Health Effects	NTP	IARC	OSHA
Polyurethane methacryla	te			
resin	No Data	NO	NO	NO
High boiling acrylate	ALG IRR	NO	NO	NO
Cellulose ester	No Data	NO	NO	NO
Hydroxyalkyl methacryla	te ALG IRR	NO	NO	NO
righ boiling methacryla	te ALG IRR	NO	NO	NO
lified acrylamide	No Data	NO	NO	NO
Photoinitiator	No Data	NO	NO	NO
CUMENE HYDROPEROXIDE	ALG CNS COR IRR MUT	NO	NO	NO
Hydroxyalkyl methacryla	te ALG IRR	NO	NO	NO
Silane derivative	IRR	NO	NO	NO
1-Acetyl-2-phenylhydraz	ine ALG	NO	NO	NO
SACCHARIN	No Data	YES	2B	NO

Abbreviations

2B Possibly carcinogenic to humans ALG Allergen CNS Central nervous system COR Corrosive IRR Irritant MUT Mutagen

4. FIRST AID MEASURES

Do not induce vomiting. Keep individual calm. Ingestion:

Obtain medical attention.

Remove to fresh air. If symptoms persist, obtain Inhalation:

medical attention.

Wash with soap and water. Skin Contact:

Flush at least 15 minutes with water. Obtain Eye Contact:

medical attention.

. FIRE FIGHTING MEASURES

166°F Method: Tag Closed Cup Flash Point:

Recommended

Extinguishing Agents:

Carbon dioxide, foam, dry chemical

Hazardous Products formed

' Fire or Thermal Decomp Oxides of carbon and nitrogen and possibly

phosphorous.

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5. FIRE FIGHTING MEASURES

(continued)

Unusual Fire or

Explosion Hazards:

Violent rupture of containers may result from uncontrolled polymerization caused by the high

temperatures of fires.

Explosive Limits:

by volume in air) Lower Not available (% by volume in air) Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case

of spill or leak:

Eliminate sources of ignition.

Soak up with an inert absorbent. Store in a half filled, closed container until disposal.

7. HANDLING AND STORAGE

Safe Storage:

Store below 100°F

(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)

Handling:

Avoid eye and skin contact. Avoid breathing vapors. Keep away from sources of ignition.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Skin:

Safety glasses or goggles. Rubber or plastic gloves.

Ventilation:

Sufficient to maintain vapor concentration

below TLV.

See Section 2 for Exposure Limits.

PHYSICAL AND CHEMICAL PROPERTIES

Appearance:

Clear to slightly hazy, pale yellow liquid

Odor:

Mild

Boiling Point:

More than 200°F Does not apply

Solubility in Water:

Not available

cific Gravity

1.066

Volatile Organic Compound

(EPA Method 24)

56.9%; 595 grams per liter

Vapor Pressure: Vapor Density:

Not available Not available

Evaporation Rate

(Ether = 1)

Not available

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10. STABILITY AND REACTIVITY

ubility:

Stable

Hazardous Polymerization: Will not occur

Incompatibility:

Strong oxidizers, peroxides, copper and alloys, carbon steel, iron, rust, strong acids, bases,

and other polymerization initiators.

These incompatibilities do not preclude the use of this product as an adhesive for any substrate mentioned above; however, this product should not be stored in a container composed in whole or in part of these substrates. See Technical Data Sheet for any restrictions other than incompatibility.

Conditions to Avoid:

Not available

Hazardous Decomposition

Products (non-thermal):

Dimethylamine

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of

√isposal:

Incinerate following EPA and local regulations.

A Hazardous Waste

Number

NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

mestic Ground Transport

Proper Shipping Name: Unrestricted (Not more than 450 liters);

Combustible liquids, n.o.s.

(Contains N, N-Dimethylacrylamide)

(More than 450 liters)

Hazard Class or

Division:

Unrestricted (Not more than 450 liters); Combustible liquid (More than 450 liters)

Identification Number: None (Not more than 450 liters);

NA 1993 (More than 450 liters)

Marine Pollutant:

IATA

Proper Shipping Name: Class or Division:

Unrestricted Unrestricted

UN or ID Number:

None

None

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15. REGULATORY INFORMATION

CA Proposition 65:

WARNING: This product contains chemicals known to

the State of California to cause cancer and birth defects or other reproductive

harm.

Ethylene oxide, toluene diisocyanate,

acetaldehyde, dioxane

This product contains Saccharin. No Prop65 hazard warning is necessary if this product is used as

reasonably anticipated.

16. OTHER INFORMATION

Estimated NFPA(R) Code:

Health Hazard: 2
Fire Hazard: 2
Reactivity Hazard: 1

Specific Hazard: Does not apply

Estimated HMIS(R) Code:

Health Hazard: 2*
Flammability Hazard: 2
Reactivity Hazards: 1

Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn. HMIS is a registered trademark of the National Paint and Coatings Assn.

rrepared By:

(24hr.) Phone:

Title: Company:

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